

**WHAT IS CLAIMED:**

1 *sub* 1. A method of reducing damage resulting from  
2 environmental electromagnetic effects on a non-metallic  
3 surface, said method comprising:

4 disposing a polymeric sheet material over the  
5 non-metallic surface; and

6 disposing a metal layer between the non-  
7 metallic surface and the polymeric sheet material.

1                    2.     A method according to claim 1, wherein the  
2     non-metallic surface is the surface of an ungrounded  
3     object.

1            3. A method according to claim 1, wherein the  
2 object is an aircraft or a marine vessel.

1                    4. A method according to claim 1, wherein the  
2 polymeric sheet material comprises a polymer selected  
3 from the group consisting of polyolefins, polyimides,  
4 polyesters, polyacrylates, halopolymers, and combinations  
5 thereof.

1            5. A method according to claim 1, wherein the  
2 polymeric sheet material is a polymeric fabric.

1           6. A method according to claim 1, wherein the  
2 polymeric sheet material is a halopolymer fabric.

10                   contacting the oxyhalopolymer sheet material  
11   with a solution or gas comprising a metal for a period of  
12   time sufficient to facilitate bonding of the metal to the  
13   oxyhalopolymer sheet material.

1 *Sub 1* 12. A method according to claim 10, wherein  
2 the polymeric sheet material's surface comprises  
3 functional groups which will bind an electroless  
4 metallization catalyst and wherein the metal layer is  
5 bonded to the polymeric sheet material by a method  
6 comprising:  
7 contacting the polymeric sheet material's  
8 surface's functional groups with an electroless  
9 metallization catalyst to obtain a catalytic surface; and  
10 contacting the catalytic surface with an  
11 electroless metallization solution under conditions  
12 effective to metallize the polymeric sheet material's  
13 surface.

1 13. A method according to claim 10, wherein  
2 the metal layer is adhered directly to the non-metallic  
3 surface with an adhesive.

1 14. A method according to claim 1, wherein the  
2 polymeric sheet material is a first polymeric sheet  
3 material and wherein said method further comprises:  
4 disposing a second polymeric sheet material  
5 over the first polymeric sheet material.

1 15. A method according to claim 14, wherein  
2 said method further comprises:  
3 disposing a second metal layer between the  
4 first polymeric sheet material and the second polymeric  
5 sheet material.

1 <sup>sub</sup> 16. A method according to claim 15, wherein  
2 <sup>al</sup> said method further comprises:  
3 disposing a third polymeric sheet material over  
4 the second polymeric sheet material; and  
5 disposing a third metal layer between the  
6 second polymeric sheet material and the third polymeric  
7 sheet material.

1 17. A method according to claim 1, wherein the  
2 environmental electromagnetic effect is a lightning  
3 strike.

1 18. An object comprising:  
2 a substrate having a non-metallic surface;  
3 a halopolymer sheet material disposed over said  
4 substrate's non-metallic surface; and  
5 a metal layer disposed between said halopolymer  
6 sheet material and said substrate's non-metallic surface.

1 19. An object according to claim 18, wherein  
2 said substrate is ungrounded.

1 20. An object according to claim 18, wherein  
2 said substrate is an aircraft or a marine vessel.

1 21. An object according to claim 18, wherein  
2 said halopolymer sheet material is a halopolymer fabric.

9                   contacting the oxyhalopolymer sheet material  
10 with a solution or gas comprising a metal for a period of

11 time sufficient to facilitate bonding of the metal to the  
12 oxyhalopolymer sheet material.

1 28. An object according to claim 26, wherein  
2 said halopolymer sheet material's surface comprises  
3 functional groups which will bind an electroless  
4 metallization catalyst and wherein said metal layer is  
5 bonded to said halopolymer sheet material by a method  
6 comprising:  
7 contacting said halopolymer sheet material's  
8 surface's functional groups with an electroless  
9 metallization catalyst to obtain a catalytic surface; and  
10 contacting the catalytic surface with an  
11 electroless metallization solution under conditions  
12 effective to metallize said halopolymer sheet material's  
13 surface.

1 29. An object according to claim 26, wherein  
2 said metal layer is adhered directly to said substrate's  
3 non-metallic surface with an adhesive.

1 30. An object according to claim 26, wherein  
2 said halopolymer sheet material is a halopolymer fabric.

1 31. An object according to claim 26, wherein  
2 said halopolymer sheet material is a fluoropolymer  
3 fabric.

1 32. An object according to claim 18 further  
2 comprising:

3 *Sub 1* a polymeric sheet material disposed over said  
4 halopolymer sheet material.

1 33. An object according to claim 32 further  
2 comprising:

3 a second metal layer disposed between said  
4 halopolymer sheet material and said polymeric sheet  
5 material.

1 34. An object according to claim 33, wherein  
2 said polymeric sheet material is a first polymeric sheet  
3 material and wherein said object further comprises:

4 a second polymeric sheet material disposed over  
5 said first polymeric sheet material; and

6 a third metal layer disposed between said first  
7 polymeric sheet material and said second polymeric sheet  
8 material.

1 35. A laminate comprising:

2 a metal layer having a first surface and a  
3 second surface;

4 a halopolymer sheet material bonded or adhered  
5 to the first surface of said metal layer; and

6 an adhesive disposed on the second surface of  
7 said metal layer.

1 36. A laminate according to claim 35, wherein  
2 said halopolymer sheet material is a fluoropolymer sheet  
3 material.

1 <sup>Sub</sup> 37. A laminate according to claim 35, wherein  
2 said halopolymer sheet material is a halopolymer fabric.

1 38. A laminate according to claim 35, wherein  
2 said halopolymer sheet material is a fluoropolymer  
3 fabric.

1 39. A laminate according to claim 35, wherein  
2 said metal layer's first surface is bonded to said  
3 halopolymer sheet material.

1 40. A laminate according to claim 39, wherein  
2 said metal layer's first surface is bonded to said  
3 halopolymer sheet material by a method comprising:  
4 substituting at least a portion of halogen  
5 atoms on said halopolymer sheet material's outermost  
6 surface with hydrogen and oxygen or oxygen-containing  
7 groups to thus provide an oxyhalopolymer sheet material;  
8 and  
9 contacting the oxyhalopolymer sheet material  
10 with a solution or gas comprising a metal for a period of  
11 time sufficient to facilitate bonding of the metal to the  
12 oxyhalopolymer sheet material.

1 41. A laminate according to claim 39, wherein  
2 said halopolymer sheet material's surface comprises  
3 functional groups which will bind an electroless  
4 metallization catalyst and wherein said metal layer's  
5 first surface is bonded to said halopolymer sheet  
6 material by a method comprising:



7                    *Sub*  
8                    *a1*                    contacting said halopolymer sheet material's  
9                    surface's functional groups with an electroless  
10                    metallization catalyst to obtain a catalytic surface; and  
11                    contacting the catalytic surface with an  
12                    electroless metallization solution under conditions  
13                    effective to metallize said halopolymer sheet material's  
14                    surface.

14                    42. A laminate comprising:  
15                    a halopolymer fabric having a first surface and  
16                    a second surface;  
17                    a metal layer bonded or adhered to the first  
18                    surface of said halopolymer fabric; and  
19                    an adhesive disposed on the second surface of  
20                    said halopolymer fabric.

1                    43. A laminate according to claim 42, wherein  
2                    said halopolymer fabric is a fluoropolymer fabric.

1                    44. A laminate according to claim 42, wherein  
2                    said metal layer bonded to the first surface of said  
3                    halopolymer fabric.